

Robust Design and Uncertainty Quantification

Monte Carlo, Latin hypercube and Polynomial Chaos



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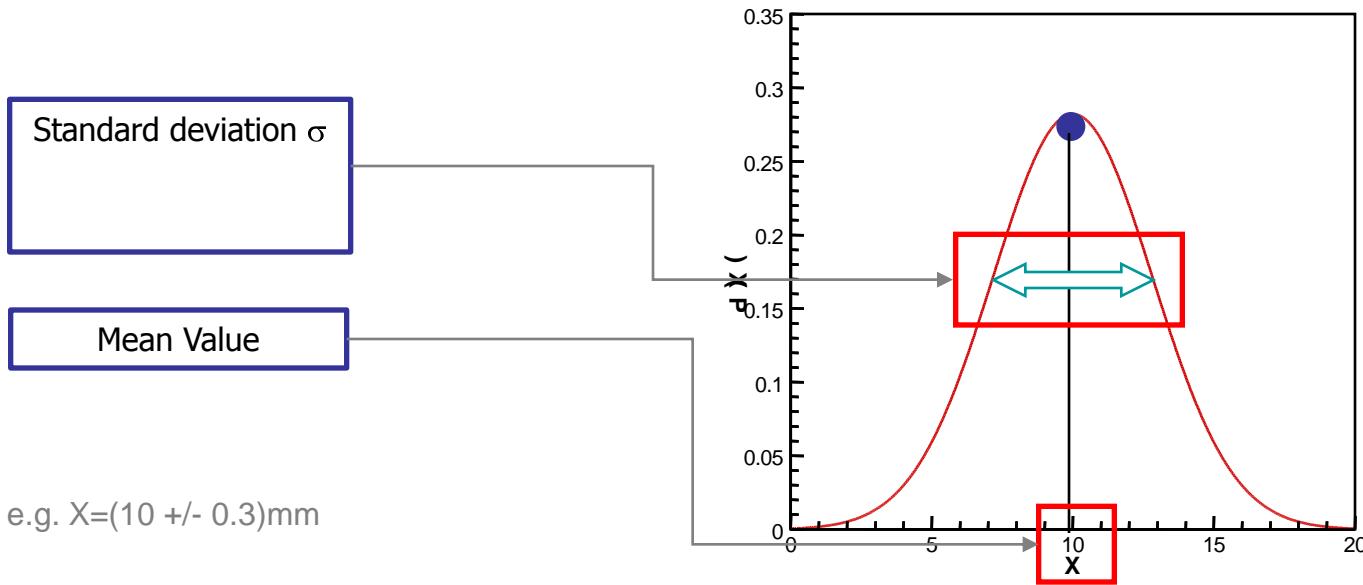


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Why robust designs optimizations?

- In many engineering problems **design parameters** may be **uncertain** (e.g. tolerances, fluctuating operating conditions, etc.)
 - Input parameters are then defined not by a deterministic value, but as a **Distribution** (each value have a statistical probability to occur)



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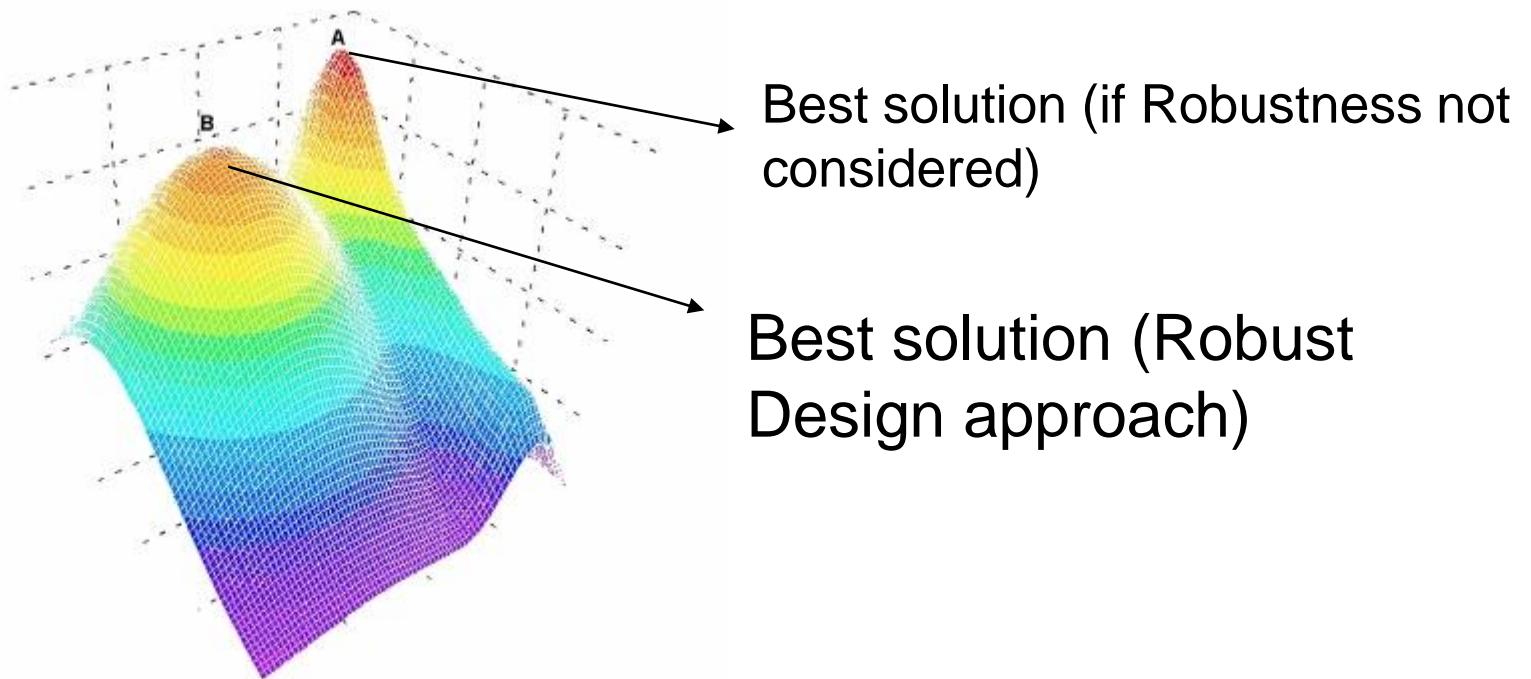
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Why robust designs optimizations?

- The Input parameters **uncertainty** is reflected in the **outputs** of the system: a solution good for a deterministic value of inputs, may be not **robust** for slight variations
- The **robustness** of the solution is defined as the characteristic of the system response to be insensitive to the variation of the input parameters
- A **Robust Design Optimisation** searches for Robust solutions



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The Problem

Ordinary (MO) Optimization Problem:

$$\min_{x \in \mathbb{R}^n} (f_1(x), \dots, f_k(x))$$

How can we define a **stochasticized** (MO) optimization problem?

Assume $f(x) = f(x_1, \dots, x_n)$ is still **deterministic** (as a **computer experiment**)

Otherwise x_1, \dots, x_n are affected by **uncertainty**, i.e.,

$$x_i \mapsto X_i \quad \text{random variable}$$

e. g.:

$X_i = X_i(x_i)$ is **Normal** centered in x_i with **fixed** σ_i



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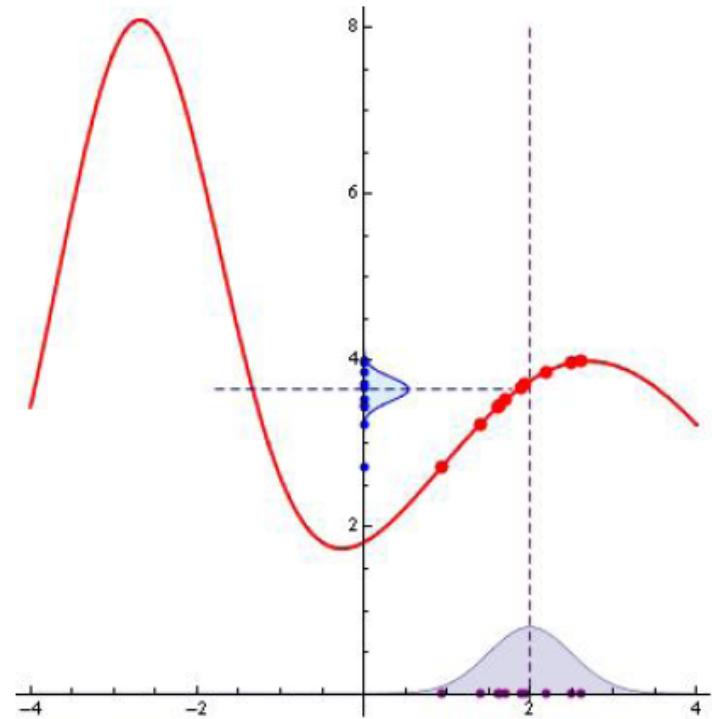
A stochastic MOP

Also f is substituted by a random variable, defined as:

$$f(x_1, \dots, x_n) \longrightarrow F(x_1, \dots, x_n),$$

random variable

$$F(x_1, \dots, x_n) \stackrel{\text{def}}{\equiv} f(X_1(x_1), \dots, X_n(x_n))$$



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Stochastic MOP

Simply rewriting

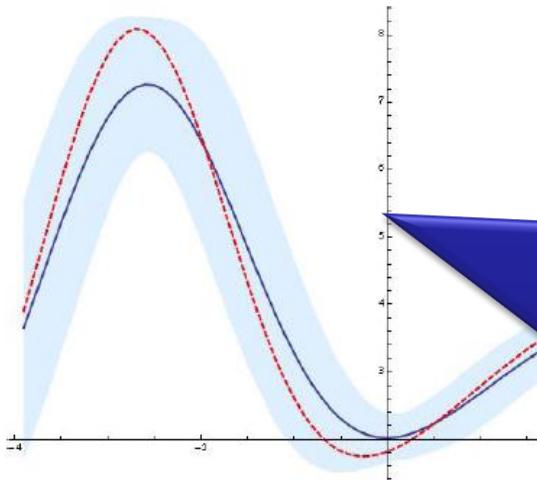
$$\min_{x \in \mathbb{R}^n} (F_1(x), \dots, F_k(x))$$

does **not make sense**.

We could consider, for instance,

$$\min_{x \in \mathbb{R}^n} (\mu_{F_1(x)}, \dots, \mu_{F_k(x)})$$

plainly, or more sophisticatedly,



$$\min_{x \in \mathbb{R}^n} (\mu_{F_1(x)} + 3\sigma_{F_1(x)}, \dots, \mu_{F_k(x)} + 3\sigma_{F_k(x)})$$

This means that,
first of all, we
have a problem of
**uncertainty
quantification**



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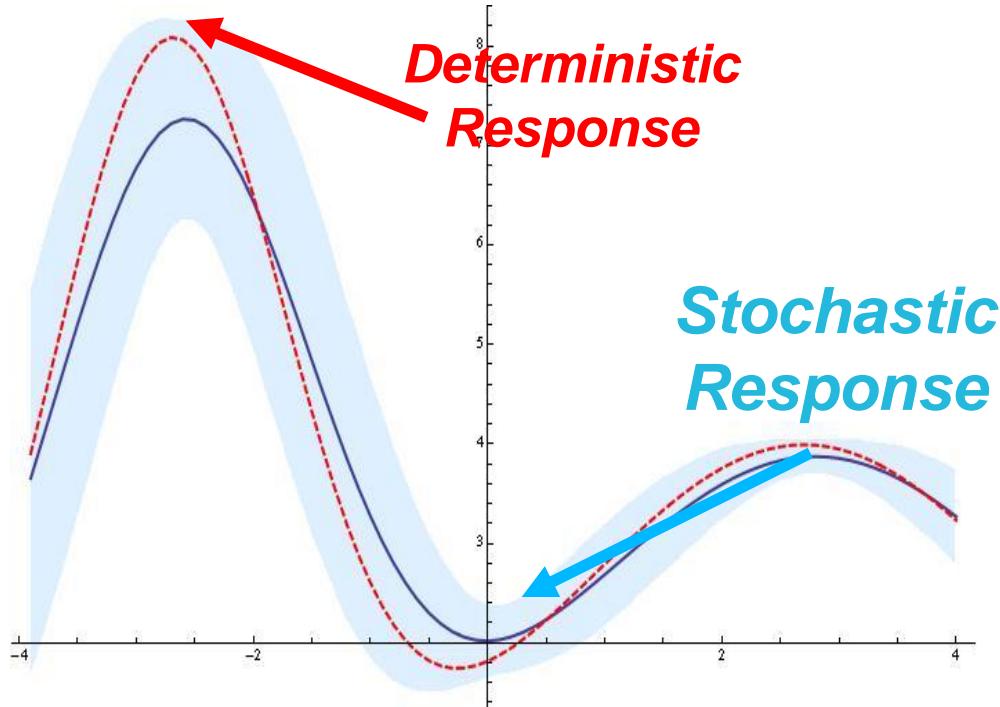


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Uncertainty Quantification Comparisons

Multiobjective Robust Design Optimization (MORDO)



searches for the optima of the mean and standard deviation of a stochastic response rather than the optima of the deterministic response (the output from the solver)



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Uncertainty Quantification

- How can we quantify uncertainty?
 1. Analytically
 2. Monte Carlo
 3. Latin Hypercube
 4. Polynomial Chaos
 5. ...



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Analytically

- There exists several special cases in which the statistical moments can be determined analytically on the basis of the statistical moments of the independent uncertain variables X_1, \dots, X_k .
- Consider for instance the trivial case:
 - $Y = f(X) := 3X$
 - It is clear that $E[Y] = 3E[X]$
 - and that $E[Y^2] = 9E[X^2]$, then $\sigma_Y = 3\sigma_X$
- solving the uncertainty quantification analytically may be difficult (or even impossible) for more complex functions and, moreover, the function **should be known**



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Monte Carlo

The most classical methodology consists in drawing a random sample $\{x^{(1)}, \dots, x^{(N)}\}$ from the joint distribution $\mathcal{D}_1 \otimes \dots \otimes \mathcal{D}_d$, i.e., drawing N random numbers $\{x_i^{(1)}, \dots, x_i^{(N)}\}$ from every distribution \mathcal{D}_i and then collecting the vectors

$$\begin{aligned} x^{(1)} &:= \left(x_1^{(1)}, \dots, x_d^{(1)} \right)^T, \\ x^{(2)} &:= \left(x_1^{(2)}, \dots, x_d^{(2)} \right)^T, \\ &\vdots \quad \vdots \\ x^{(N)} &:= \left(x_1^{(N)}, \dots, x_d^{(N)} \right)^T. \end{aligned}$$

A sample $s_Y := \{y^{(1)}, \dots, y^{(N)}\}$ of the uncertain dependent variable Y is computed through application of f to each one of the $x^{(j)}$:

$$y^{(j)} := f \left(x_1^{(j)}, \dots, x_d^{(j)} \right), \quad j = 1, \dots, N. \quad (2)$$



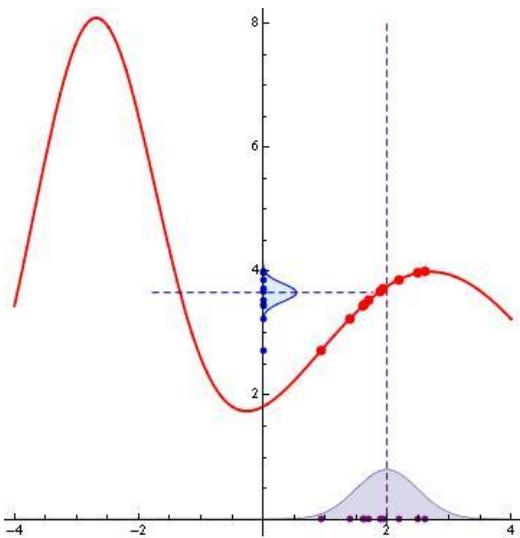
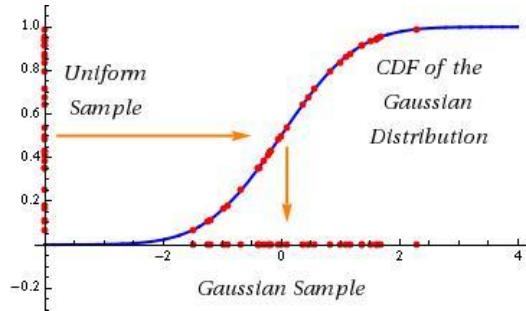
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Monte Carlo



$$m_Y \simeq \bar{m}_Y := \langle s_Y \rangle = \frac{1}{N} \sum_{j=1}^N y^{(j)},$$
$$\sigma_Y \simeq \bar{\sigma}_Y := \sqrt{\frac{1}{N-1} \sum_{j=1}^N (y^{(j)} - \bar{m}_Y)^2}.$$

- Monte Carlo is a robust method
- Statistics obtained via Monte Carlo are reliable
- **but very poor in accuracy**
- Too many points are needed



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Monte Carlo Accuracy

- The convergence of the method is

$$\frac{1}{\sqrt{N}}$$

- To halve the estimation error it is necessary a four times larger sample, to reduce of an order of magnitude it is necessary to take a sample 100 times larger.



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Example

Let $Y = f(X)$, where

$$f(x) := 20 \left(\frac{e^{-\frac{(x+2.7)^2}{2}}}{\sqrt{2\pi}} + \frac{e^{-\frac{(x-2.7)^2}{2(2^2)}}}{\sqrt{2\pi}2} \right),$$

$$X \sim \mathcal{N}(2, 0.8), \quad \text{i.e.,} \quad w(x) = \frac{e^{-\frac{(x-2)^2}{2(0.8^2)}}}{\sqrt{2\pi}0.8}.$$

$$m_Y = E[f(X)] = \int f(x) w(x) dx \simeq 3.5209849377883446,$$

$$\sigma_Y = \sqrt{E[(f(x) - m_Y)^2]} = \sqrt{\int f(x)^2 w(x) dx - m_Y^2} \simeq 0.507313175$$



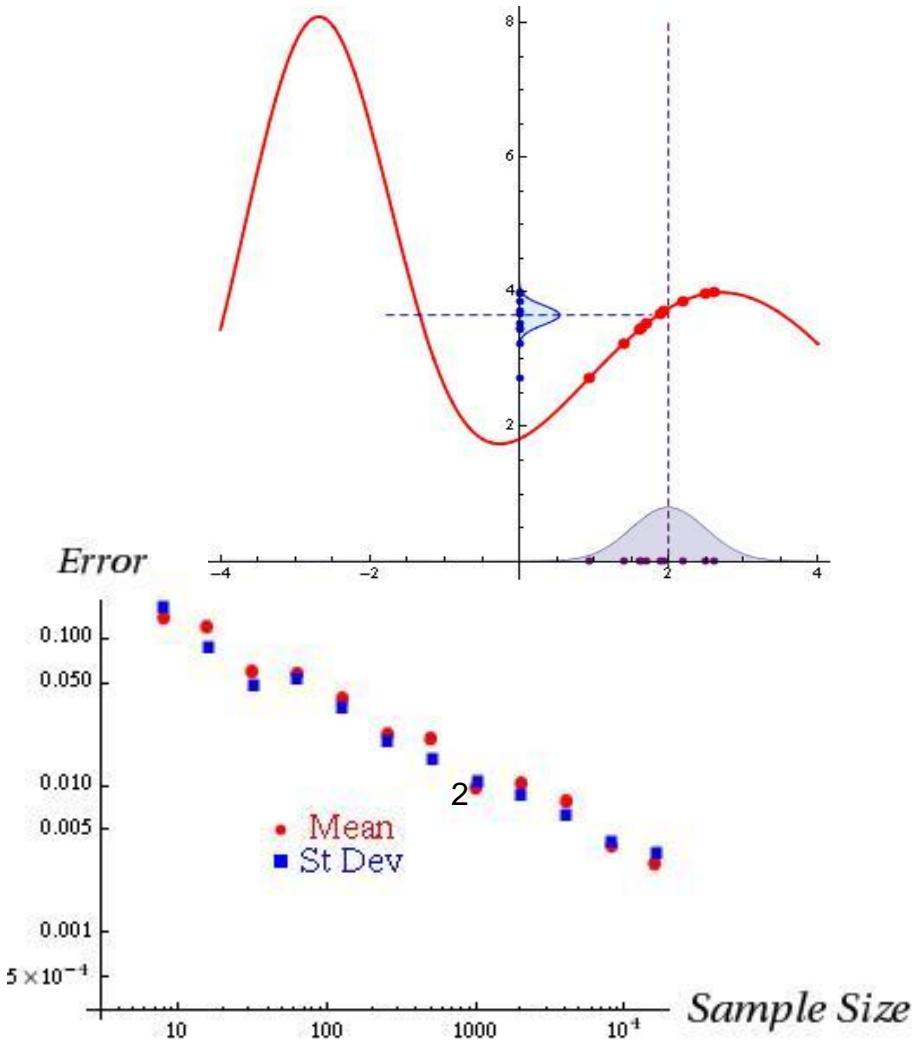
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Monte Carlo sampling



Statistics can be computed via Monte Carlo, i.e., ***drawing a random sample*** from the assigned stochastic distributions from the input variables

Monte Carlo converges slowly to true values statistics

Large samples are needed to reach reliable results

*Former example:
to reach 1% Error in
Mean needs 256 points
Standard Deviation
needs 8192 points*



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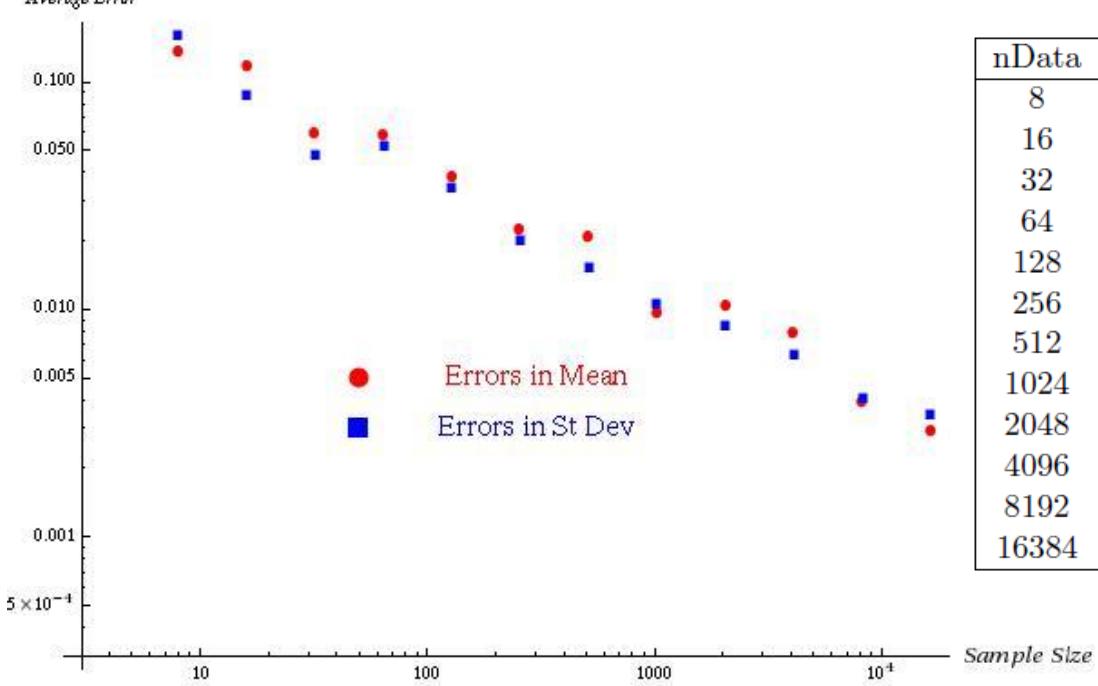
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Monte Carlo Accuracy

Average Error

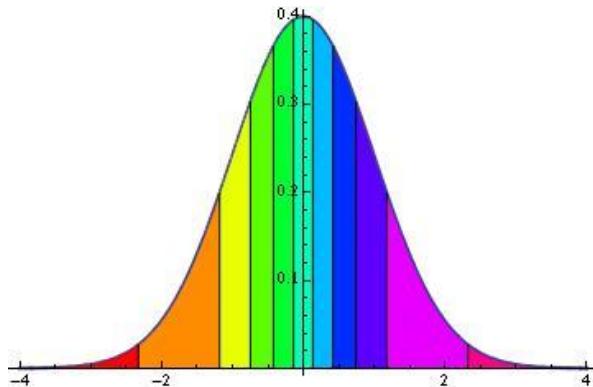
Monte Carlo Simulation



nData	Average Error Mean	Average Error StDev
8	0.13523321821576068	0.1610272359435758
16	0.11711965574510605	0.0864659032341357
32	0.059222020366550845	0.04713102966918838
64	0.057784528160956625	0.05253445820159186
128	0.03838430554585017	0.034136016860713006
256	0.022344036432755	0.020111546424191107
512	0.02061047535304621	0.015098327730704386
1024	0.009641651869702561	0.010470922893152998
2048	0.010312701913743005	0.008504295088329538
4096	0.007855294629528543	0.006264945824679183
8192	0.003879754790574208	0.004073598991190089
16384	0.0029156602991482483	0.0034092125680575958

Latin Hypercube

- To speed up the convergence of statistical moments to actual moments, there exists a smarter strategy: a Latin Hypercube Sampling (LHS)
- Latin Hypercubes is a sampling strategy derived from **stratified samplings**
- If LHS is composed of N points, and every variable is divided into N stratum with equal probability, every single stratum will be occupied by exactly one point.



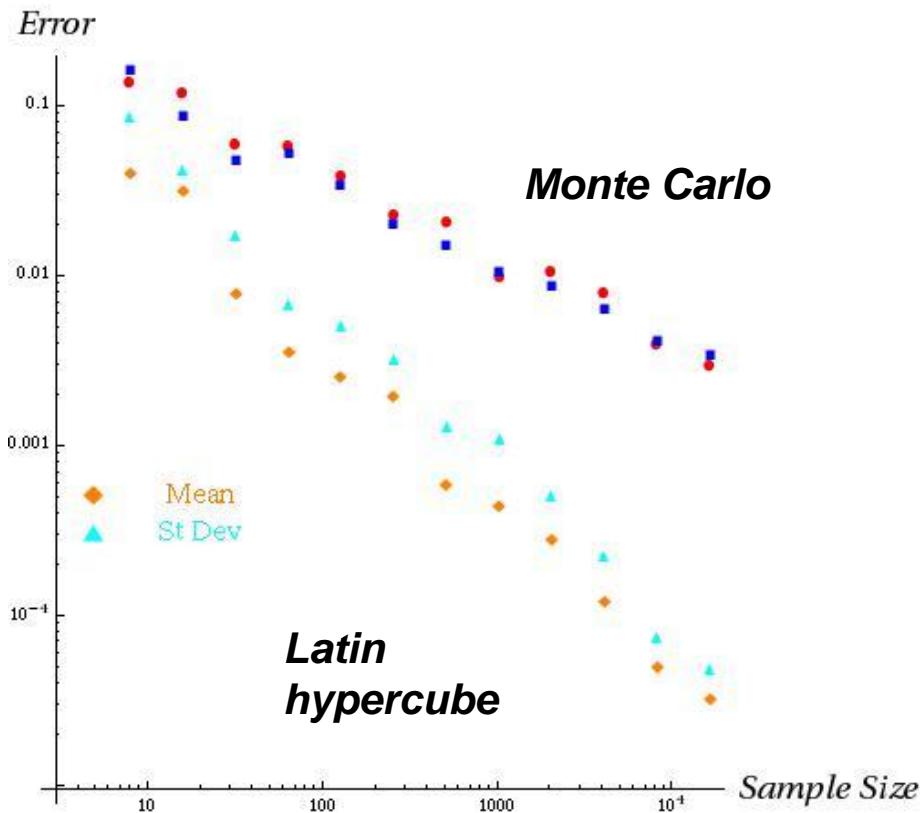
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Latin hypercube sampling



The random sample can be substituted by a stratified sampling as **Latin hypercube**. Statistics converge faster to exact values

Medium-large samples are needed to reach good results

*Former example:
to reach **1% Error** in
Mean needs **16 points**
Standard Deviation
needs **128 points***



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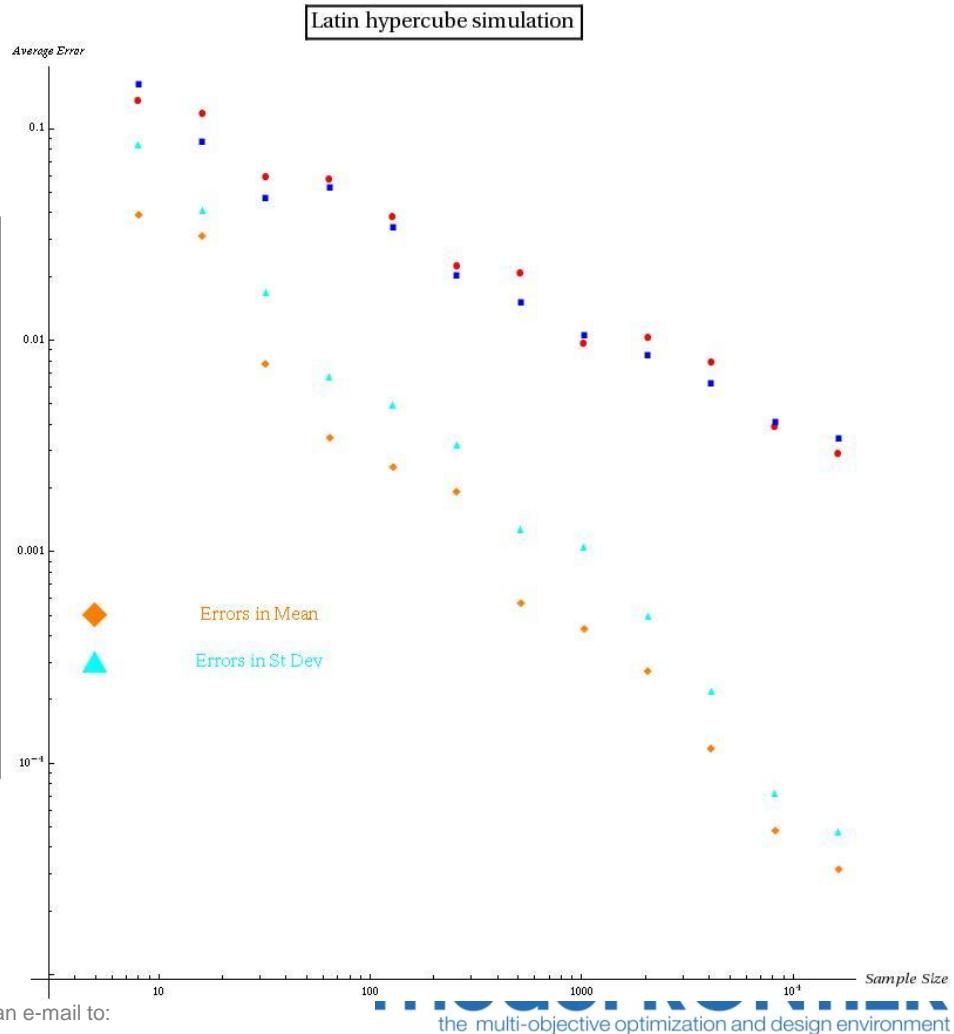
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LHS Accuracy

Table of results for the example

nData	Average Error Mean	Average Error StDev
8	0.03838708340684853	0.0823640656227671
16	0.030567950211235484	0.040710534223220365
32	0.007571863928251643	0.01648128041162316
64	0.003418078142074843	0.006587126182655906
128	0.0024618618972161777	0.004848681021425105
256	0.0018873455437873998	0.003133046085056787
512	5.648087501843202E-4	0.0012508917015900789
1024	4.2176395159760905E-4	0.001042445154700511
2048	2.665184159121647E-4	4.888817764855613E-4
4096	1.1563639765082012E-4	2.1436136917031833E-4
8192	4.724986318238589E-5	7.123204436129126E-5
16384	3.0972434058185175E-5	4.675409217411719E-5



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Polynomial Chaos

- Polynomial Chaos is very efficient
- This methodology originates from the work of Norbert Wiener and is called **Polynomial Chaos Expansion**.
- This methodology consists essentially in expanding the uncertain variable in a **suitable series** and then **determine analytically the statistical moments** of the truncated expansion.

$$f(x) := \sum_{i=0}^k \alpha_i p_i(x).$$

Polynomial degree

orthogonal polynomials

$\langle p_i(x), p_j(x) \rangle_w := \int p_i(x)p_j(x)w(x)dx = 0, \quad \text{whenever } i \neq j.$



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Polynomial Chaos Expansion

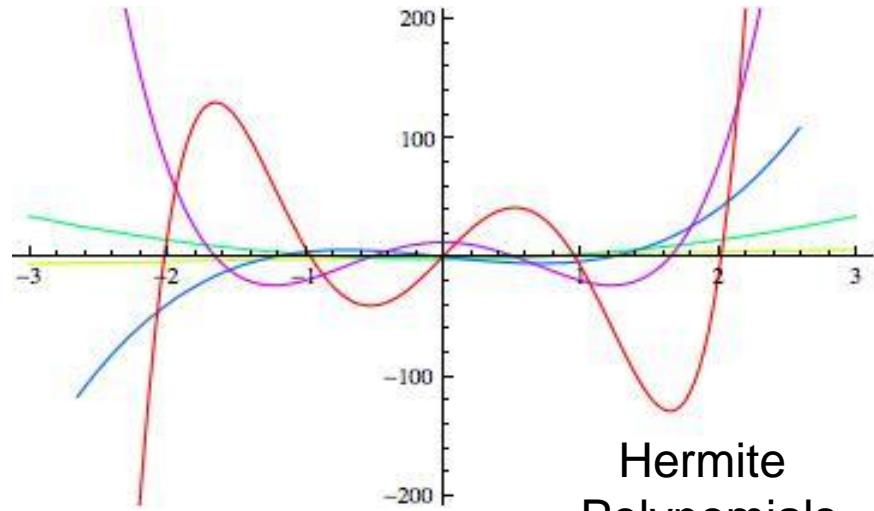
Alternatively, it is possible to expand the response in a special series, a **Polynomial Chaos**.

$$f(x) \approx \sum_{i=0}^k \alpha_i H e_i(x)$$

$$\text{Mean}(Y) \approx \alpha_0$$

$$\sigma^2(Y) \approx \sum_{i=0}^k \alpha_i^2 (i!)$$

$$\#\{\text{sample}\} \geq \frac{(n\text{Var} + \text{order})!}{n\text{Var}!\text{order}!}$$



Hermite
Polynomials

The statistics (mean and standard dev) of a Polynomial Chaos are computed analytically

Estimate is extremely precise and sample are very small

Sample size depend on the number of stochastic variables (nVar) and on the order of the expansion



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Polynomial Chaos

The m-th moment may be written as:

$$\begin{aligned}\langle y^m \rangle &= \int (f(x))^m w(x) dx = \int \left(\sum_{i=0}^k \alpha_i p_i(x) \right)^m w(x) dx = \\ &= \int \sum \alpha_{i_1} \dots \alpha_{i_m} p_{i_1}(x) \dots p_{i_m}(x) w(x) dx = \\ &= \sum \alpha_{i_1} \dots \alpha_{i_m} \int p_{i_1}(x) \dots p_{i_m}(x) w(x) dx.\end{aligned}$$

If the distribution is Gaussian we can use the Hermite polynomials and compute the moments as:

$$m_Y = \alpha_0.$$

$$\sigma_Y = \sqrt{\sigma_Y^2} = \sqrt{\langle Y^2 \rangle - m_Y^2}.$$



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Polynomial Chaos

- Wiener-Askey scheme on relations between probability distributions and orthogonal polynomials
- In the case of multiple variables, assuming they are independently distributed, it is possible to write “multivariate chaos” considering the tensorial products of the univariate polynomials.

Distribution	Probability Density	Orthogonal Polynomials	Support Range
Normal	$\frac{e^{-\frac{x^2}{2}}}{\sqrt{2\pi}}$	Hermite $He_n(x)$	$(-\infty, +\infty)$
Uniform	$1/2$	Legendre $P_n(x)$	$(-1, +1)$
Beta	$\frac{(1-x)^\alpha(1+x)^\beta}{2^{\alpha+\beta+1}B(\alpha+1,\beta+1)}$	Jacobi $P_n^{(\alpha,\beta)}(x)$	$(-1, +1)$
Exponential	e^{-x}	Laguerre $L_n(x)$	$(0, +\infty)$
Gamma	$\frac{x^\alpha e^{-x}}{\Gamma(\alpha+1)}$	Generalized Laguerre $L_n^{(\alpha)}(x)$	$(0, +\infty)$



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Computing the coefficients

- To find the coefficients we have to solve a single objective optimization problem (e.g. Levenberg–Marquardt)

$$\alpha_i : \min_{\alpha_i} \sum_{j=1}^N \left| f(\bar{x}_j) - \sum_{i=1}^k \alpha_i p_i(\bar{x}_j) \right|^2,$$

$\{\bar{x}_1, \dots, \bar{x}_N\}, \quad \text{arbitrary sample}$

- The size N of the sample has to be at least equal or larger than the number of parameters $N \geq \frac{(k+d)!}{k!d!}$



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Number of parameters

Number of parameters in a chaos of order k in d variables, i.e., minimum size of a sample to be employed for chaos collocation.

$N \geq \frac{(k+d)!}{k!d!}$	$k = 1$	$k = 2$	$k = 3$	$k = 4$	$k = 5$	$k = 6$	$k = 7$	$k = 8$
$d = 1$	2	3	4	5	6	7	8	9
$d = 2$	3	6	10	15	21	28	36	45
$d = 3$	4	10	20	35	56	84	120	165
$d = 4$	5	15	35	70	126	210	330	495
$d = 5$	6	21	56	126	252	462	792	1287
$d = 6$	7	28	84	210	462	924	1716	3003
$d = 7$	8	36	120	330	792	1716	3432	6435
$d = 8$	9	45	165	495	1287	3003	6435	12870
$d = 9$	10	55	220	715	2002	5005	11440	24310
$d = 10$	11	66	286	1001	3003	8008	19448	43758
$d = 11$	12	78	364	1365	4368	12376	31824	75582
$d = 12$	13	91	455	1820	6188	18564	50388	125970
:								



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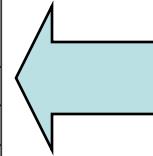
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Polynomial Chaos Accuracy

Table of results for the example

Chaos Order	Sample Size	Average Error Mean	Average Error StDev
1	4	0.09344069282015036	0.10429522822805484
2	6	0.019326055906163132	0.0697189377206368
3	8	0.011271788209210331	0.02654736033749695
4	10	8.03467578078676E-4	0.001684371972847451
5	12	7.877378937433344E-4	0.0028642320499342065
6	14	6.138461875910162E-4	0.0018260971296785306
7	16	2.663000586760944E-4	8.607678781524158E-4
8	18	3.311333063379607E-4	2.9924223556135885E-4
9	20	3.4444147888486044E-4	3.7666167066683075E-4
10	22	6.672160731088228E-5	1.358801147891109E-4
11	24	4.41927163589595E-5	1.2805374914218737E-4
12	26	8.515981157662944E-5	2.491946753026775E-4
13	28	8.775184447483708E-5	2.5355458755216276E-4
14	30	1.2559038776682741E-5	1.1160349235239675E-5

	Sample size needed to reach 1% accuracy for Mean / St Dev	Sample size needed to reach 0.1% accuracy for Mean / St Dev
Monte Carlo	256 / 8192	16384 / -($\simeq 800000$)
Latin hypercube	16 / 128	64 / 2048
Polynomial Chaos	8 / 12	12 / 20



Summary of the performances and comparison between Monte Carlo, Latin hypercube and polynomial chaos for the example problem



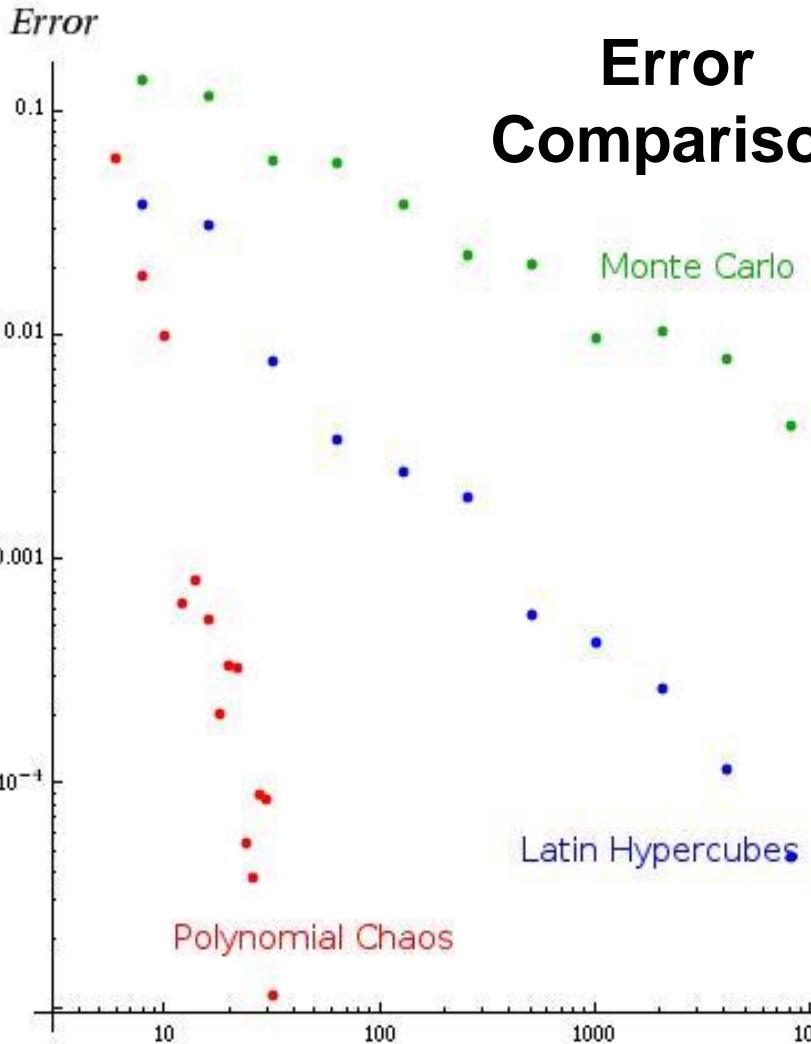
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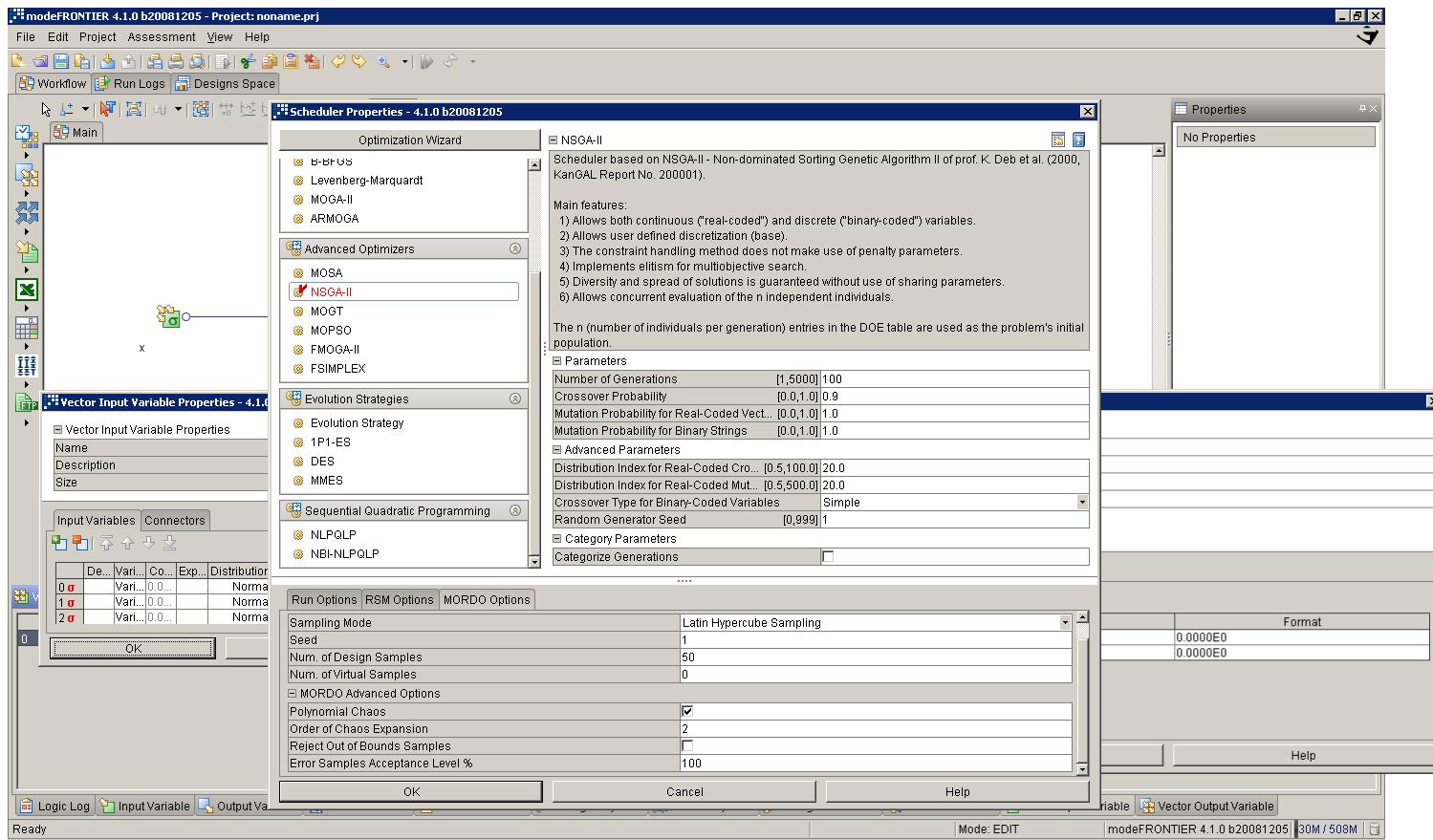
Polynomial Chaos Expansion



*Former example:
to reach **1% Error** in
Mean needs **8 points***

*Standard Deviation
needs **12 points***

Polynomial Chaos in modeFRONTIER



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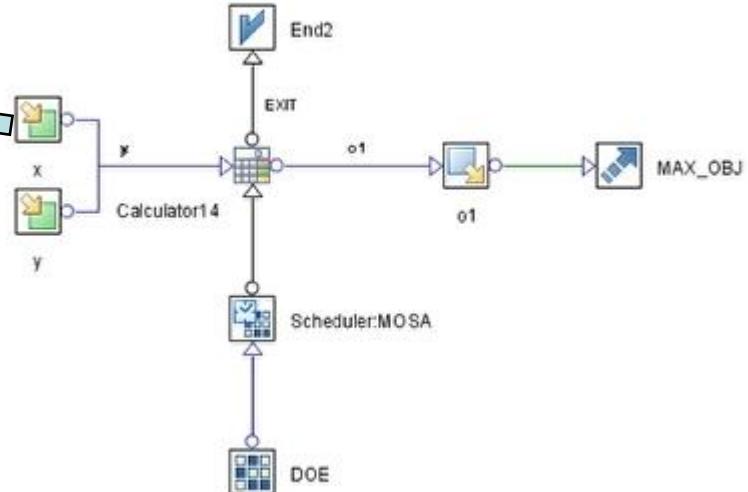
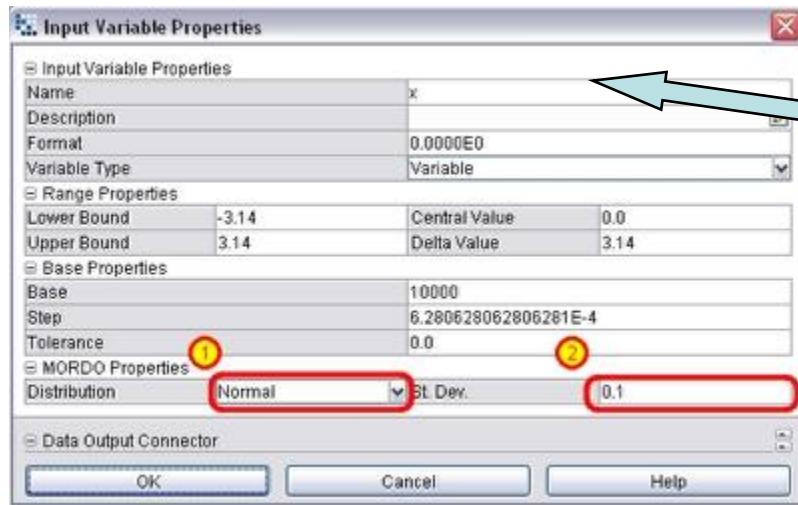


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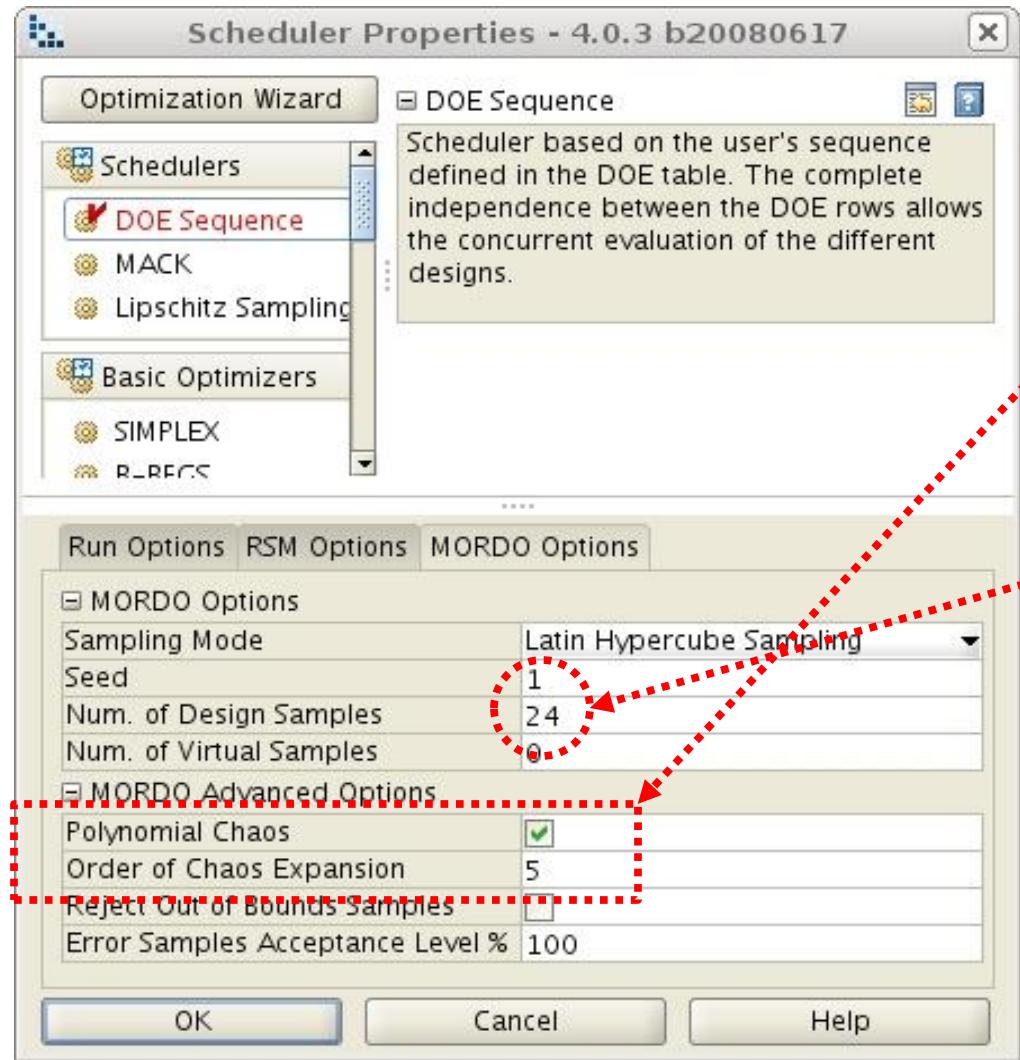
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Create a stochastic project: variable distribution

- Several **Distribution** to model Input variables uncertainties are available:
 - Cauchy
 - Logistic
 - Normal
 - Uniform
- Select it in **MORDO options** for each variable and specify the **parameters** (e.g., Standard Deviation for Normal type)



Polynomial Chaos Interface



Polynomial Chaos is switched on by default

Chaos order can vary from 1 to 7

Number of Samples must be at least

$$\frac{(nVar + order)!}{nVar!order!}$$

Virtual samples are to be avoided



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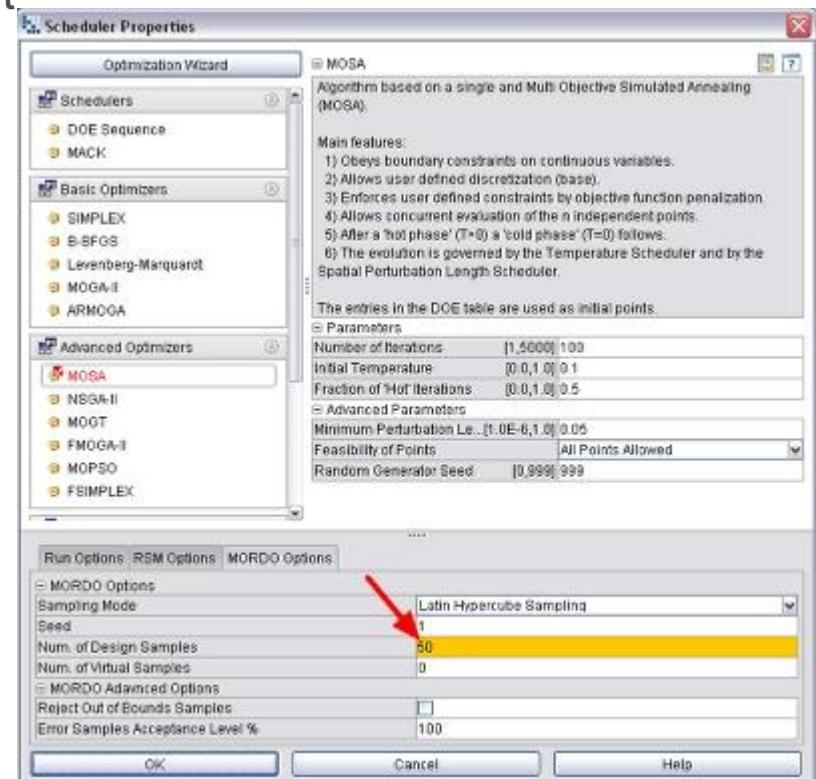
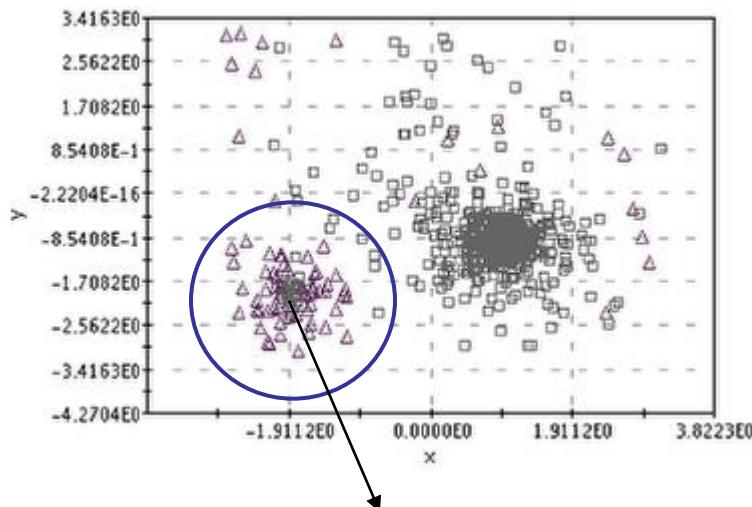


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Create a stochastic project: sampling points

- The **number of samples** indicates how many simulations are run for each design during the optimisation, accordingly to input variable distribution
- Higher is the value, more accurate will be the outputs robustness analysis, but harder will be the computational effort.



Problems & Ideas

- Open Problems:

- How to deal with bounds and constraints
- What if the function cannot be expanded in a series (how can we decide that for a black-box function)
-

- Ideas:

- Use of chaos collocation to train a meta-model for virtual optimization
- ...



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Exercise 1

- Load polChaos.prj
- Check the function
- Run
 - Mean and variance estimation with polynomial chaos (e.g. polynomial degree 7, 30 sample points)
 - Mean and variance estimation with Latin Hypercube (keep the number of points fixed for a fair comparison)
 - Mean and variance estimation with Monte Carlo
- Verify the errors



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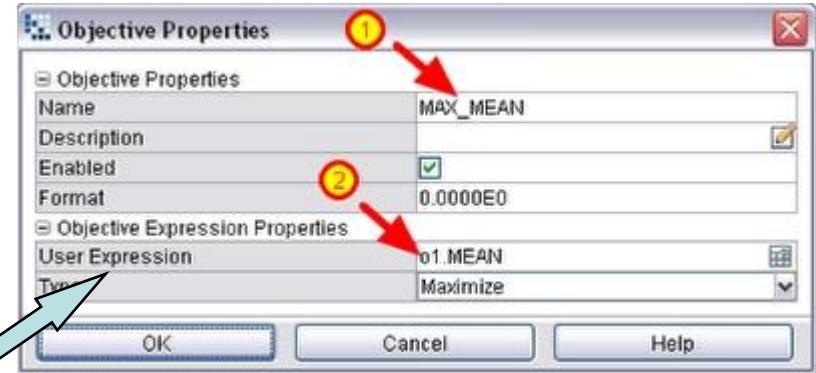
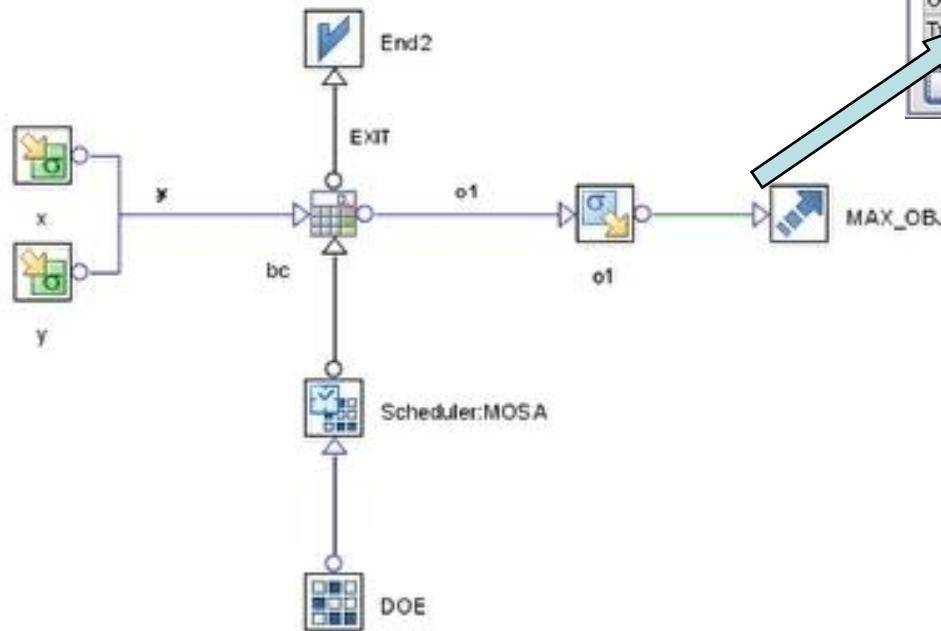
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Create a stochastic project: objectives definition

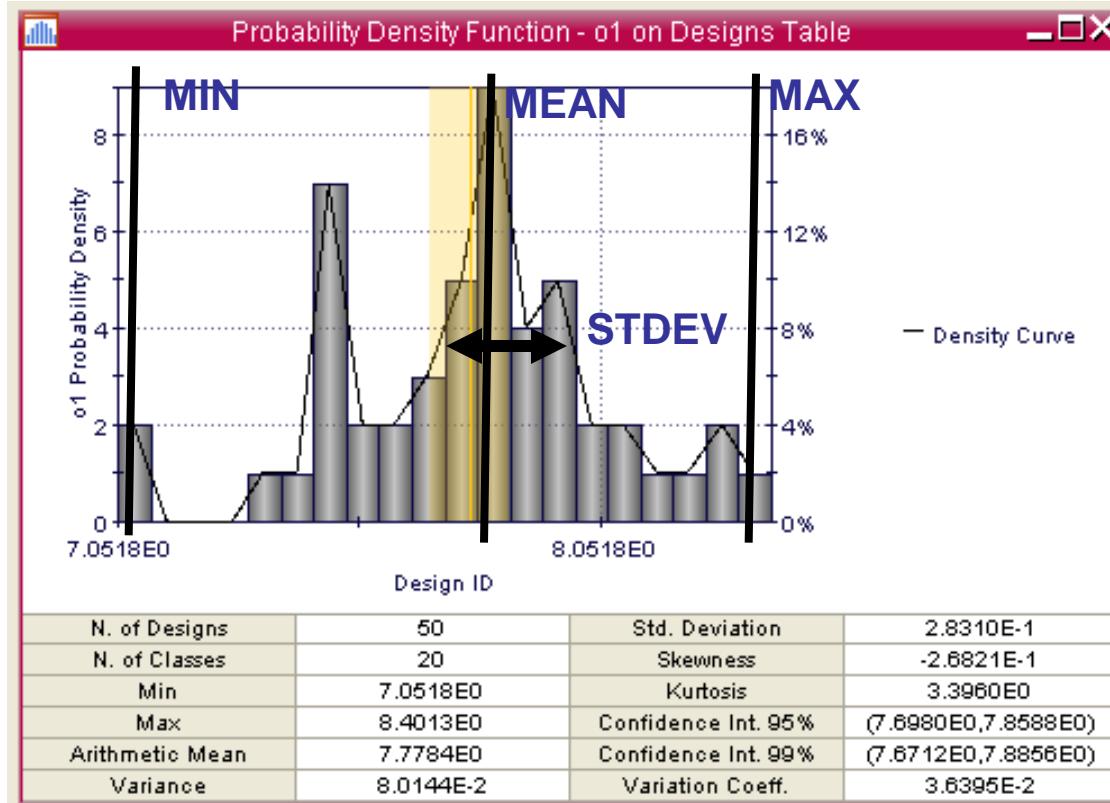
- The objectives (constraints) can be defined using **Stochastic value** for each output variable. If the latter is o1, these values are:

- o1:MEAN
- o1:STDEV
- o1:MAX
- o1:MIN



Create a stochastic project: objectives definition

- For each design, a Distribution is obtained for the outputs, collecting the results of the samples:
- The quantities to be used in optimisation are:



- you can **minimise MEAN** and **constrain STDEV**
- you can **minimise MAX** as alternative



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Robust Design Table

modeFRONTIER 4 - Project :testMORDO.prj

File Edit Project Assessment View Window Help

Workflow Run Logs Designs Space

Robust Design Table

ID	RID	M	CATEGORY	x	x.MEAN	x.STDEV	x.MIN	x.MAX
0	0	+	MO SA	3.1403E-4	-1.3867E-3	1.0340E-1	-3.1650E-1	2.2604E-1
1	1	+	MO SA	-1.5698E0	-1.5699E0	9.9909E-2	-1.8356E0	-1.3439E
2	2	+	MO SA	1.5705E0	1.5694E0	1.0548E-1	1.2789E0	1.8697E
3	3	+	MO SA	-7.8476E-1	-7.8694E-1	1.0068E-1	-1.0857E0	-5.7202E-
4	4	+	MO SA	2.3556E0	2.3569E0	1.0299E-1	2.1383E0	2.6812E
5	5	+	MO SA	-2.3549E0	-2.3566E0	1.0031E-1	-2.6385E0	-2.1477E
6	6	+	MO SA	-1.2907E-1	-1.2848E-1	1.0417E-1	-3.9009E-1	1.7053E0
7	7	+	MO SA	-9.1666E-1	-9.1642E-1	1.0048E-1	-1.1381E0	-6.6574E-
8	8	+	MO SA	9.6376E-1	9.6316E-1	9.8944E-2	7.3381E-1	1.1765E
9	9	+	MO SA	-7.1254E-1	-7.1352E-1	1.0014E-1	-9.9572E-1	-5.0243E-
10	10	+	MO SA	1.2269E0	1.2269E0	9.8055E-2	9.9939E-1	1.4500E
11	11	+	MO SA	-2.5923E0	-2.5908E0	1.0194E-1	-2.8289E0	-2.2865E
12	12	+	MO SA	-6.5633E-2	-6.4452E-2	1.0162E-1	-2.9015E-1	2.1825E-
13	13	+	MO SA	-1.5684E0	-1.5687E0	1.0175E-1	-1.8122E0	-1.2958E
14	14	+	MO SA	-1.1572E0	-1.1575E0	9.7842E-2	-1.3885E0	-9.4423E
15	15	+	MO SA	-2.4064E0	-2.4063E0	1.0678E-1	-2.6871E0	-2.0738E
16	16	+	MO SA	9.4492E-1	9.4381E-1	1.0165E-1	6.7092E-1	1.1730E
17	17	+	MO SA	-2.9999E0	-3.0001E0	9.6939E-2	-3.2203E0	-2.7905E
18	18	+	MO SA	1.9731E0	1.9737E0	9.8923E-2	1.7441E0	2.2054E
19	19	+	MO SA	-9.2043E-1	-9.2015E-1	9.8381E-2	-1.1571E0	-7.0252E-
20	20	+	MO SA	-2.9290E-1	-2.9273E0	1.0498E-1	-3.1850E0	-2.5921E
21	21	+	MO SA	-1.9033E0	-1.9026E0	9.7350E-2	-2.1215E0	-1.6742E
22	22	+	MO SA	1.8701E0	1.8729E0	1.0581E-1	1.6476E0	2.2290E
23	23	+	MO SA	-1.9797E0	-1.9800E0	9.7871E0	-2.2031E0	-1.7575E
24	24	+	MO SA	-7.6969E-1	-7.7081E-1	9.9897E-2	-1.0405E0	-5.5611E-
25	25	+	MO SA	-6.9244E-1	-6.9322E-1	1.0063E-1	-9.5270E-1	-4.5608E-
26	26	+	MO SA	-1.6829E0	-1.6842E0	1.0252E-1	-1.9831E0	-1.4424E
27	27	+	MO SA	-1.3852E0	-1.3856E0	1.0606E-1	-1.6946E0	-1.1077E
28	28	+	MO SA	2.0377E0	2.0367E0	1.0046E-1	1.8052E0	2.2823E
29	29	+	MO SA	-2.8724E0	-2.8739E0	9.8915E-2	-3.1260E0	-2.6628E
30	30	+	MO SA	-7.3169E-2	-7.4143E-2	1.0080E-1	-3.3782E-1	1.5002E-
31	31	+	MO SA	-2.1784E0	-2.1791E0	9.7083E-2	-2.4099E0	-1.9861E
32	32	+	MO SA	-2.5641E0	-2.5631E0	1.0363E-1	-2.8189E0	-2.2566E
33	33	+	MO SA	-2.6652E0	-2.6666E0	9.7680E-2	-2.9107E0	-2.4597E
34	34	+	MO SA	-2.2312E0	-2.2329E0	1.0132E-1	-2.5023E0	-2.0097E
35	35	+	MO SA	-2.9635E0	-2.9634E0	1.0190E-1	-3.2229E0	-2.7118E
36	36	+	MO SA	-5.4108E-1	-5.4102E-1	9.6563E-2	-7.4562E-1	-3.1204E-
37	37	+	MO SA	-8.7332E-1	-8.7305E-1	9.8619E-2	-1.0985E0	-6.3129E
38	38	+	MO SA	-8.0109E-1	-7.9996E-1	1.0037E-1	-1.0112E0	-5.3060E
39	39	+	MO SA	-1.0812E0	-1.0812E0	9.9387E-2	-1.3101E0	-8.2346E
40	40	+	MO SA	2.6407E0	2.6409E0	9.7123E-2	2.4341E0	2.8566E

Designs Table

ID	RID	M	CATEGORY	x	y	o1
0	0			-3.8952E-2	1.2106E-1	7.4742E0
1	0			-1.0468E-1	1.1018E-1	7.3680E0
2	0			-2.7332E-2	-6.8912E-3	7.7574E0
3	0			-8.3579E-2	-1.7987E-1	7.9589E0
4	0			2.5451E-2	-2.1581E-1	8.2394E0
5	0			-6.2448E-2	-1.2340E-1	7.9047E0
6	0			-9.4790E-2	2.1770E-2	7.5666E0
7	0			-1.4197E-1	-8.6856E-2	7.6731E0
8	0			3.4844E-3	-5.8185E-2	7.9162E0
9	0			-4.2985E-2	-1.3943E-1	7.9727E0
10	0			-1.6251E-2	-1.6224E-1	8.0662E0
11	0			-1.6333E-1	1.9151E-1	7.0783E0
12	0			1.8382E-2	1.0749E-2	7.8105E0
13	0			-5.1267E-2	1.0548E-1	7.4832E0
14	0			-6.0601E-2	-9.5152E-2	8.7576E0
15	0			-1.3434E-3	5.8625E-2	7.6762E0
16	0			8.2140E-2	4.6723E-2	7.8543E0
17	0			3.6286E-2	-1.8812E-3	7.8693E0
18	0			-3.0780E-2	-3.1361E-2	7.7981E0
19	0			1.0617E-1	7.1708E-2	7.8442E0
20	0			1.4020E-1	2.0044E-2	7.2051E0
21	0			-6.8932E-2	3.0034E-2	7.6023E0
22	0			5.9379E-2	-1.4092E-2	7.9363E0
23	0			-1.5698E0	-1.5698E0	9.9435E0
24	0			-1.5603E0	-1.5554E0	9.8716E0
25	0			-1.5791E0	-1.6211E0	1.0146E1
26	1			-1.6530E0	-1.5722E0	1.0073E1
27	1			-1.4867E0	-1.5833E0	9.8278E0
28	1			-1.5088E0	-1.6149E0	9.9813E0
29	1			-1.4335E0	-1.4638E0	9.2802E0
30	1			-1.6109E0	-1.5881E0	1.0080E1
31	1			-1.5539E0	-1.4933E0	9.5631E0
32	1			-1.5976E0	-1.6443E0	1.0258E1
33	1			-1.8356E0	-1.7238E0	1.0718E1
34	1			-1.6482E0	-1.6056E0	1.0199E1
35	1			-1.7129E0	-1.4563E0	9.5796E0
36	1			-1.5251E0	-1.5622E0	9.8328E0
37	1			-1.6074E0	-1.6663E0	1.0345E1
38	1			-1.7256E0	-1.7260E0	1.0687E1
39	1			-1.4595E0	-1.6314E0	9.9142E0
40	1			-1.4449E0	-1.6373E0	9.8934E0

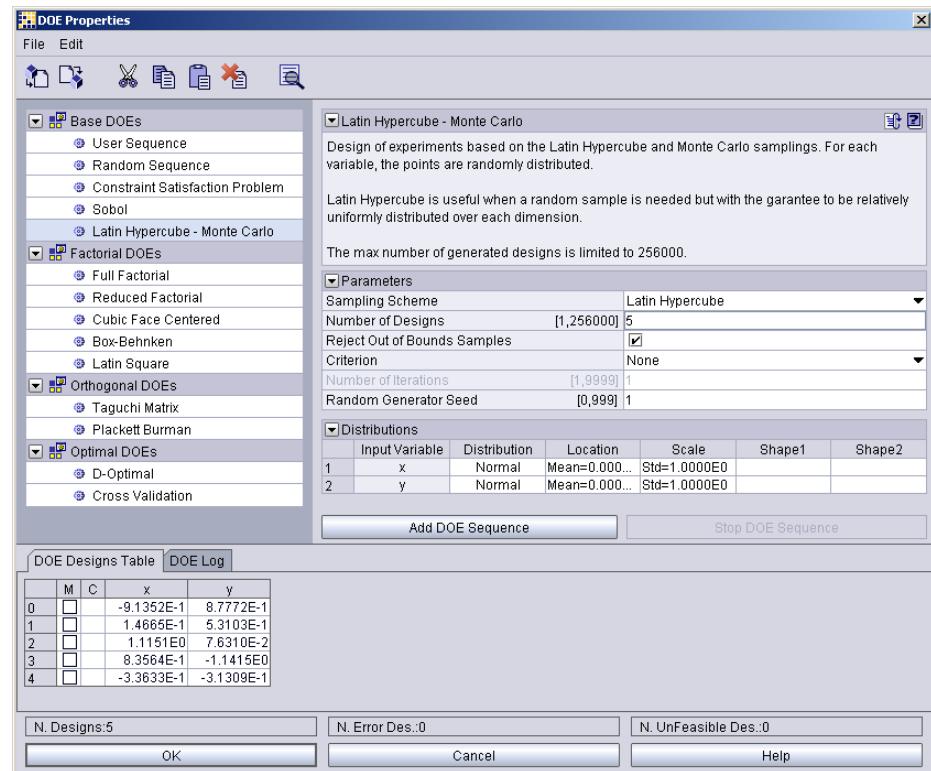
Designs Table Doe Table Robust Designs Table Scatter - x vs. y ID=[0,599] on Row

Mode: EDIT Version: 4.0 (build 2007.09.04 RFM) 38M / 508M

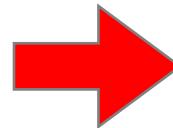
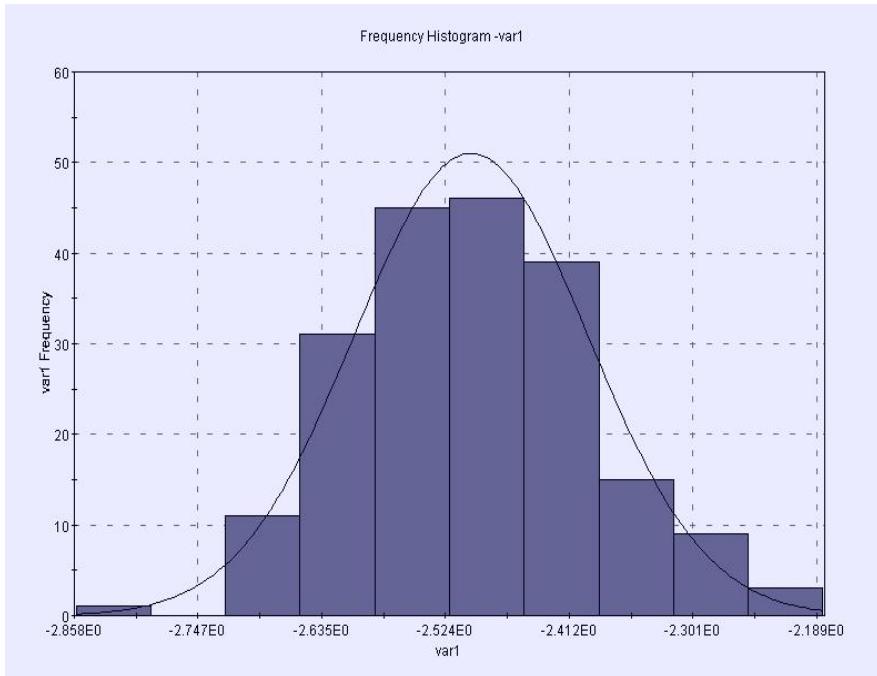
- Robust design table contains stochastic values for each design
- Design Table reports values for each samples (ID number) of the corresponding design (RID number)

Stability control

- The most useful DOE algorithm for stability control is Monte Carlo / Latin Hypercube
- Several different distributions can be defined for input parameters: Exponential, Gamma, Logistic, Lognormal, Normal, Student, Uniform, Weibull
- Monte Carlo perturbations around a point look for robust solutions that are not influenced by small variations of the design variables

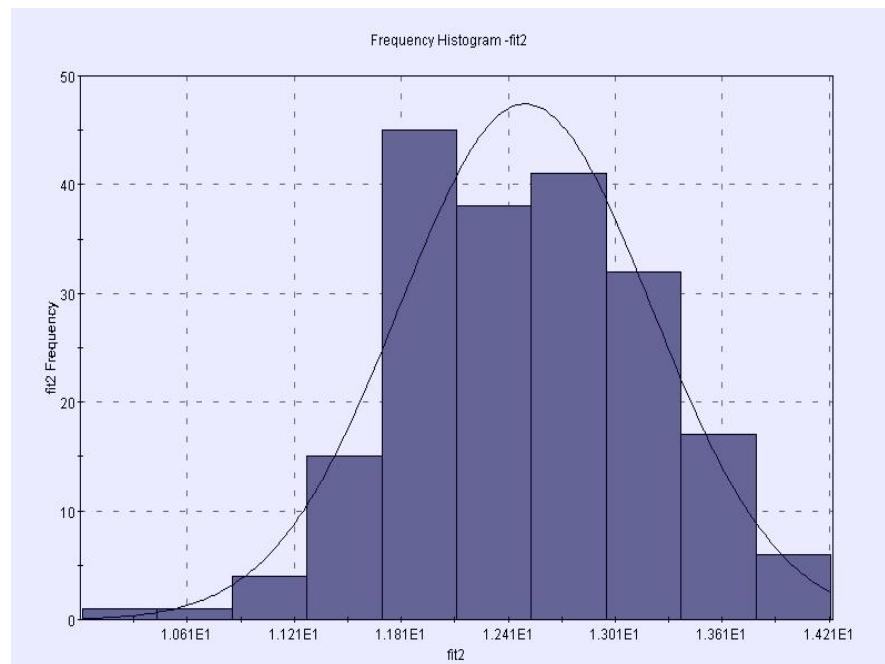
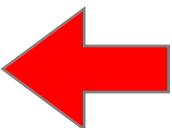


Monte Carlo DOE



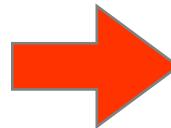
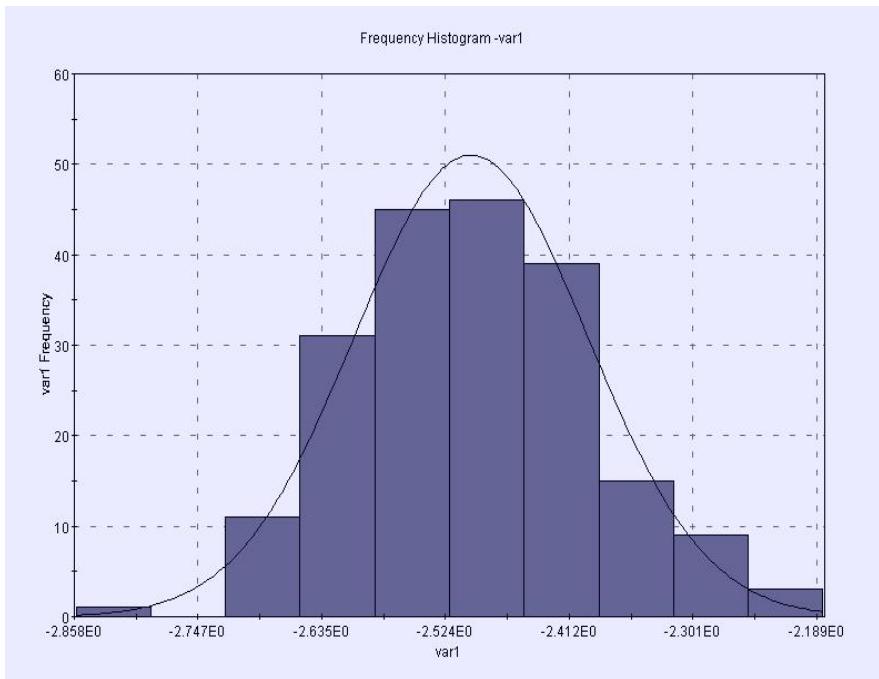
Monte Carlo Perturbation
for input variables

Frequency Histogram:
The output variable is not
influenced by small variation
of the design variables

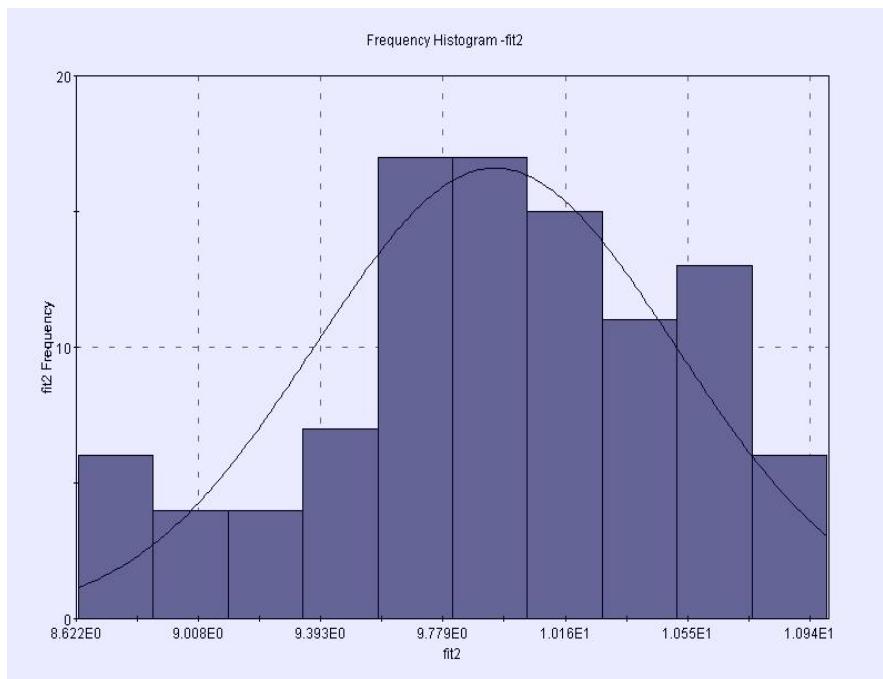


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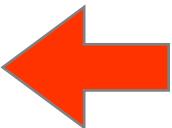
Monte Carlo DOE



Monte Carlo Perturbation
for input variables



Frequency Histogram:
The output variable is
influenced by small variation
of the design variables



Exercise 2



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Maximize a Mathematical function

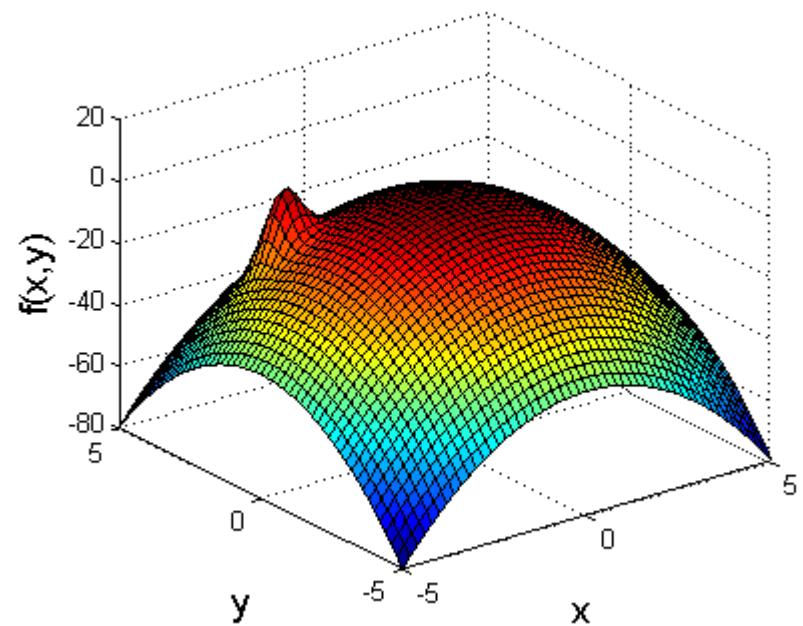
Maximize:

$$F(x, y) = 20 \exp\left(-\frac{\alpha}{2\sigma^2}\right) - 1.6(x^2 + y^2)$$

$$\sigma = 0.4$$

$$\alpha = (x + 2.5)^2 + (y - 2.5)^2$$

$$x, y \in [-5.0, 5.0]$$



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Maximize a Mathematical function

Global Maximum in:

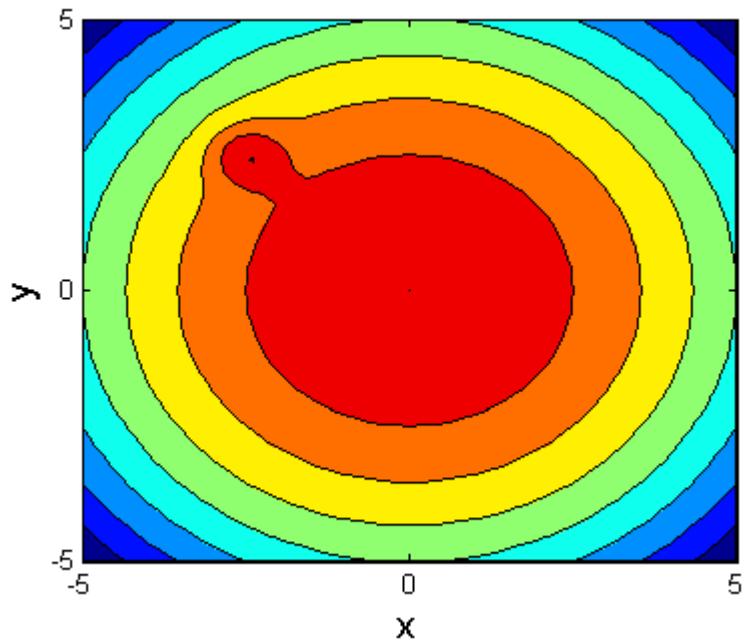
$$(x, y) \approx (-2.4360, 2.4360)$$

$$f(x, y) \approx 0.5054$$

Robust Maximum in:

$$(x, y) \approx (0, 0)$$

$$f(x, y) \approx 0$$



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Stability control

Number of samples

The screenshot shows the 'Latin Hypercube - Monte Carlo' dialog box. It includes a description of the method, a note about the maximum number of designs (256000), and a 'Parameters' section. The 'Number of Designs' field is highlighted with a red box and contains the value [1,256000] 100. A 'Distributions' section below lists two input variables, x and y, both set to Normal distribution with Mean=0.0000E0 and Std=1.0000E-1.

Input Variable	Distribution	Location	Scale	Shape1	Shape2
1 → x	Normal	Mean=0.0000E0	Std=1.0000E-1		
2 → y	Normal	Mean=0.0000E0	Std=1.0000E-1		

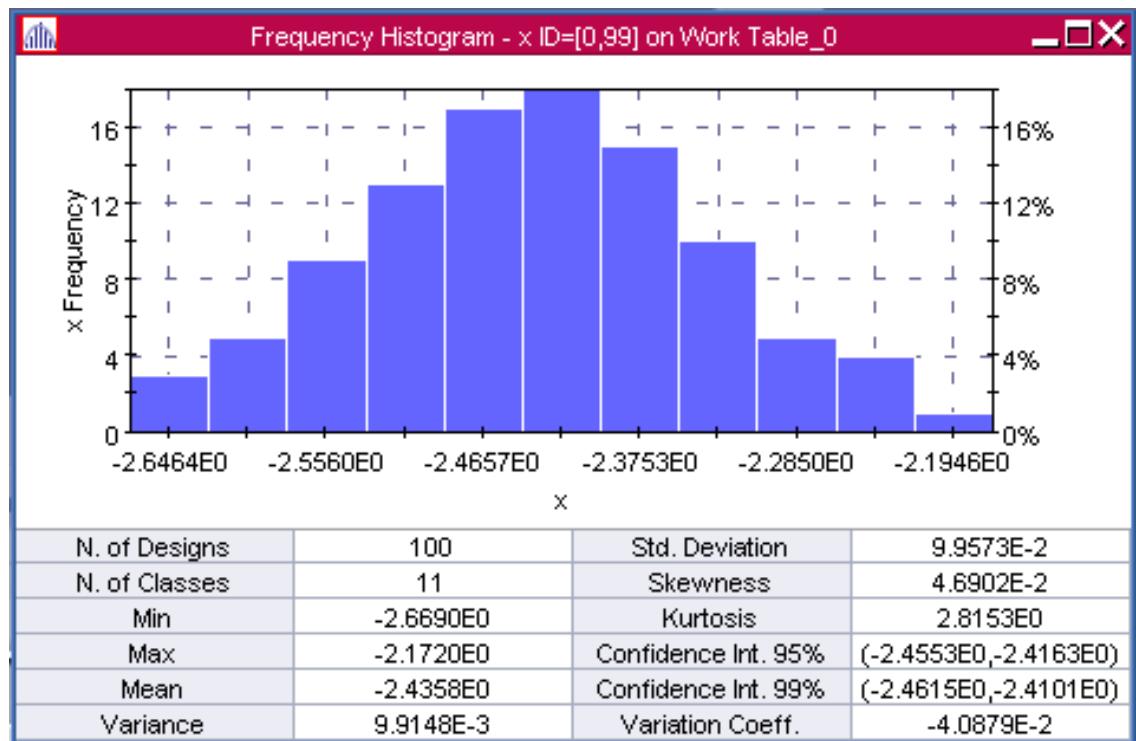
Distribution's properties

- The most useful DOE algorithm for stability control is Latin Hypercube-Monte Carlo
- Several different distributions are available: Exponential, Gamma, Logistic, Lognormal, Normal, Student, Uniform, Weibull
- Perturbations around a point look for robust solutions that are not influenced by small variations of the design variables



Latin Hypercube - Monte Carlo

- Frequency chart for the input variable x
- Normal distribution with 100 samples using Latin Hypercube
- The table reports the moments of the distribution (mean, variance, skewness, kurtosis and confidence intervals)



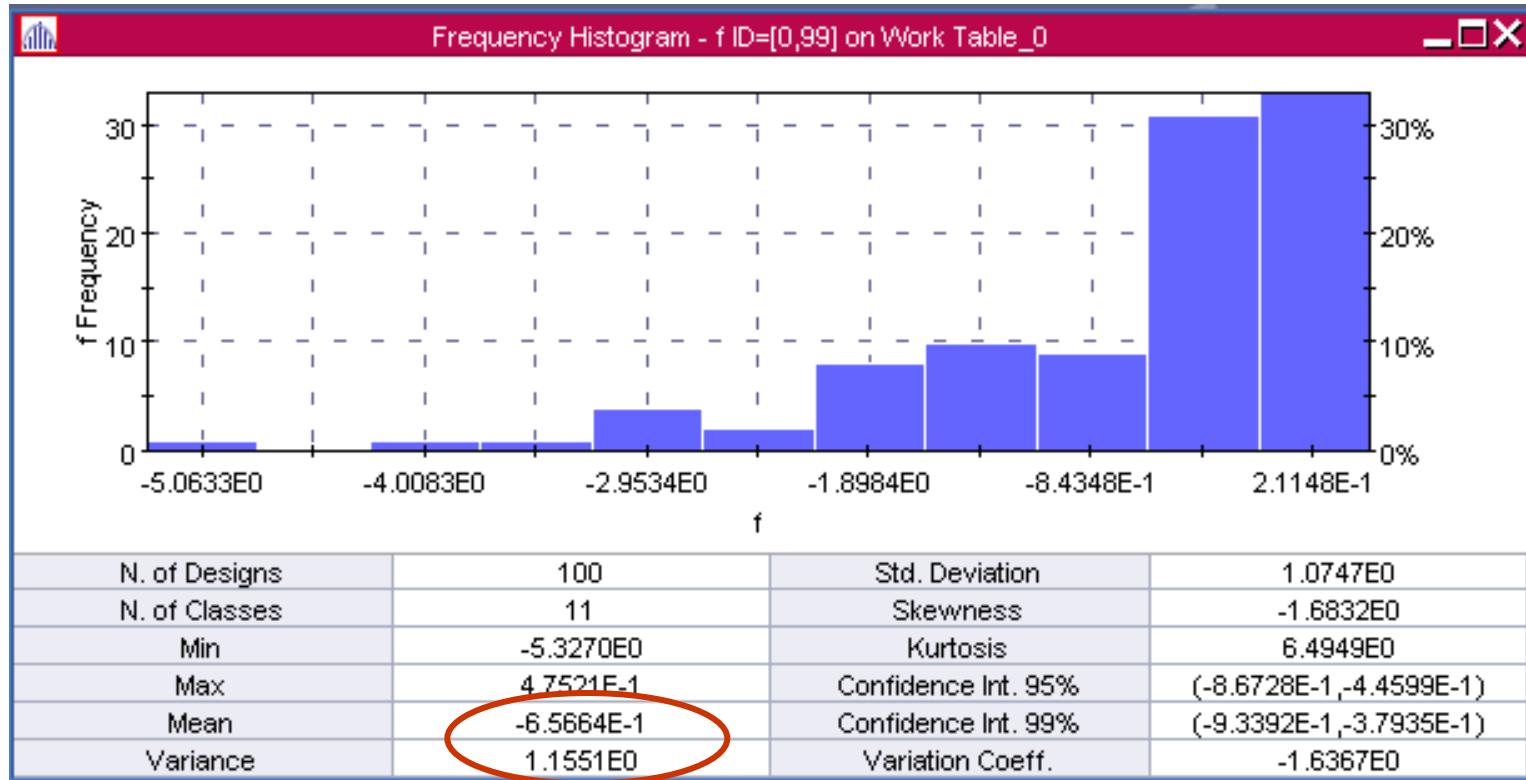
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Latin Hypercube - Monte Carlo



- Frequency chart for the output variable for the non-robust maximum
- Values are in the range [-5.33,0.48]
- The distribution mean is -0.66, the variance is 1.15



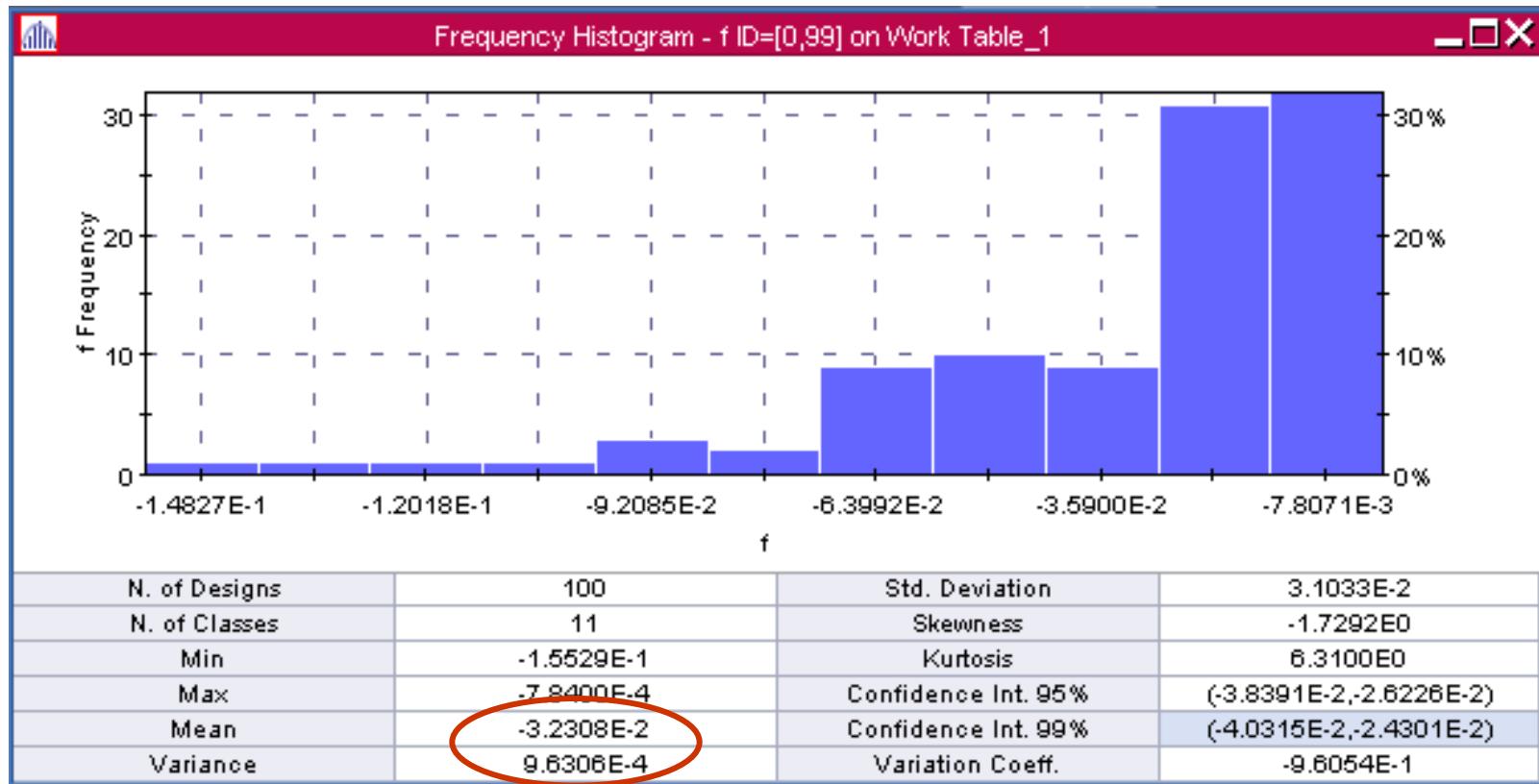
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Latin Hypercube - Monte Carlo



- Frequency chart for the output variable for the robust maximum
- Values are in the range [-1.5529e-1,-7.8400e-4]
- The distribution mean is -3.23e-2, the variance is -3.23e-2



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Monte Carlo DOE

The Frequency Histogram shows if the output variable is **influenced** by small variation of the design variables.

	Mean	Variance
Global maximum	-0.66	1.15
Robust maximum	-3.23e-2	-3.23e-2



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